

### TECHNICAL DATA SHEET

# EL GAMMAL CO. For Paints & Chemical induite Por Paints & Chemical induite Por Automotive CEM Conting 14 bridget and posselfly has marked.

# 2K Eco Varnish 1900

#### Description

2K Clear economical Polyurethane Varnish used for both wood and vehicles. It provides a glossy finish and has good film appearance.

For application: Set used with EGC Hardener & Thinner.

#### **Product preparation - Application**



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Surfaces must be dried / flashed-off in accordance with TDS before application. Existing finishes: Surfaces must be sanded and degreased before application using EGC Cleaning Thinner no.111.



Mixing Ratio	Volume
Clear 1900	100
Hardener 1806	50
Thinner (1807W - 1812S) or Global Thinner	50



16:22 sec / (cup ford 4).



Pot Life: 3-4 hr at 23°C.



	Spray Nozzle	Spray Pressure
Conventional	1:3 - 1.5 mm	3.0 – 4.0 bars





2 coats

intermediate and final flash-off: 5 min.



Air Dry	Baking Time
12 hr./ 23°C	30 min/ 80°C or 45 min/ 60°C



Infrared (Short wave): 5-10 min.



# TECHNICAL DATA SHEET

## 2K Eco Varnish 1900

Shelf life: 2 years in good storing conditions (25°C, 65% humidity).

#### Remarks

- Ensure there is maximum ventilation during application.
- · Wear the safety glasses and gloves.
- · Keep out of reach of children.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.