



TECHNICAL DATA SHEET

2K Master Direct Gloss - All Colors



Description

It is a high-quality polyurethane, high performance 2K Paint mixing system with hardener designed for Automotive refinish, vehicles coating and repair (Touch Up). It has very good film appearance, gloss and high durability. It also has very good fuel resistance, corrosion resistance and impact resistance.

Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Old or original paintwork well sanded and cleaned. Primer-Surfacer or Surfacer, sanded and cleaned. Surfaces must be prepared and cleaned correctly before application. Repair areas should be sanded with P500-P600 (by machine) or P800-P1000 (by hand) and cleaned with EGC cleaning thinner 111.



Mixing Ratio	Volume
100:50:25	2:1: 0.5



16:20 sec / (cup ford 4) using EGC global thinner or fast thinner 1807W for winter or the slow thinner 1812S for summer.



Pot life 3-4 hr. at 23°C.



	Spray nozzle	Spray pressure
Conventional	1.2 - 1.3 mm	3 - 4 bar



Baking Dry	Air Dry
60-80 °C 30 min	10-12 hr.



Infrared (Short wave): 8-10 min.

Shelf life: 2 years in good storing conditions (25°C, 65% humidity).

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

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