



# TECHNICAL DATA SHEET

## 2K Pro Filler



### Description:

2K Pro Filler is an acrylic high build, multi-purpose two component filler. It can be applied to original finishes, old fully cured 2 components finishes, old nitro cellulose finishes, polyester putty and bare steel previously coated with wash primer.

### Features:

- Easy application, good flow.
- Use as primer surfacer or as a high build filler.
- Perfect filling and easy to sand, even after many days.

### Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned.  
Galvanized steel or aluminum, sanded and cleaned.  
Old or original paintwork well sanded and cleaned.  
Using EGC degreasing Thinner no.111.



Mixing Ratio	Weight	Volume
<b>Hardener (H100)</b>	<b>5:1</b>	<b>3:1</b>
<b>EGC Global Thinner (Air Dry Thinner)</b>	<b>10-20%</b>	<b>10-20%</b>



	Spray nozzle	Spray pressure	
<b>Conventional</b>	<b>1.4 - 1.6 mm</b>	<b>4 - 5 bar</b>	<b>inlet pressure</b>
<b>HVLP</b>	<b>1.4 - 1.6 mm</b>	<b>2 - 3 bar</b>	<b>atomization pressure</b>



Intermediate flash-off until matt.  
Final flash-off: 10 min before bake.



60-80 °C for 30 min.



Infrared (short wave): IR Equipment 10-15 Min.



Dry Sand P400- P800.



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### Product preparation - Application



Pot life at 23°C: 2 - 3 hr.

**Shelf life:** 1 year in good storing conditions (25°C, 65% humidity).

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

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