



TECHNICAL DATA SHEET

2K Auto Clear H.S1000



Description

HS 1000 Clear is a high solid 2K Acrylic Polyurethane Varnish designed for Automotive Refinish Vehicles Coating, Industrial Coating and Repair (Touch Up). It gives a brilliant finish after applying over the metallic or solid basecoat.

For application: Set used with EGC Hardener & Thinner.

Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



EGC Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application.



Mixing Ratio	Volume
Clear MS1000	100
Hardener 1802	50
EGC Global Thinner or Thinner (1807W-1812S)	25



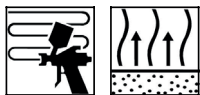
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Pot Life: 3-4 hr at 23°C.



	Spray nozzle	Spray pressure
Conventional	1:3 - 1.5 mm	3.0 – 4.0 bar



2 coats
intermediate and final flash-off: 5 min.



Air Dry	Baking Time
12 hr./23°C	30 min /80°C



Infrared (Short wave): 5-10 min.



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Shelf life: 2 years in good storing conditions (25°C, 65% humidity).

Remarks

- Ensure there is maximum ventilation during application.
- wear the safety glasses and gloves.
- Keep out of reach of children.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.