



# TECHNICAL DATA SHEET

## 2K Auto Clear M.S1800



### Description

MS 1800 Clear is a medium solid 2K Acrylic Polyurethane Varnish designed for Automotive Refinish Vehicles Coating, Industrial Coating and Repair (Touch Up). It gives a brilliant finish after applying over the metallic or solid basecoat.

**For application:** Set used with EGC Hardener & Thinner.

### Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



EGC Basecoat: Surfaces must be dried / flashed-off in accordance with TDS before application.



Mixing Ratio	Volume
Clear MS1000	100
Hardener 1802	50
EGC Global Thinner or Thinner (1807W-1812S)	25



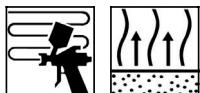
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Pot Life: 3-4 hr at 23°C.



	Spray nozzle	Spray pressure
Conventional	1:3 - 1.5 mm	3.0 – 4.0 bar



2 coats  
intermediate and final flash-off: 5 min.



Air Dry	Baking Time
12 hr./23°C	30 min /80°C



Infrared (Short wave): 5-10 min.



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**Shelf life:** 2 years in good storing conditions (25°C, 65% humidity).

### Remarks

- Ensure there is maximum ventilation during application.
- wear the safety glasses and gloves.
- Keep out of reach of children.

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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

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