



TECHNICAL DATA SHEET



Polyester Fiber Putty

Description:

High quality polyester flexible stopper ideal for the repair of minor imperfections in a plastic parts, bumpers, glass-fiber in metal body.

Features:

- Provides good flexibility.
- Has a fine homogeneous structure.
- Provides good adhesion to bare steel and a variety of other substrates.
- Allow a high film build.
- Allows easy sanding, leaving a smooth finish without air bubbles.
- Provides easy, fast filling with no sagging.

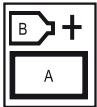
Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



- Clean with degreasing thinner 111 or 111J.
- Sand (steel and galvanized steel with P80, aluminum with P150-P180).
- Clean with TH 111 or TH 111J.
- Suitable substrates are derusted steel, glass-fiber reinforced plastics, rather small areas on galvanized steel or aluminum panels.
- Do not use the product on phosphating primers or thermoplastic substrates.



Mixing Ratio	
	Weight
Polyester Fiber Putty	100 gm.
Hardener	2-3 %



Pot life at 23°C: 4 - 5 min.



Apply smooth film immediately after mixing

Using: For a leveled surfaces use a metal knife and for edges or curved surfaces use a plastic knife. For deep filling apply several layers allowing drying between the layers (no sanding in-between is required). Pot life (working time) of the mixture is 4-5 minutes at 23°C.



23°C 15-20 min.



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Infrared (Short wave): 4-5 min.



Dry sand P80 - P120 Final sand P180 - P240.

Shelf life: 1 year in good storing conditions (25°C, 65% humidity).

Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Reaction temperature should be at least +5°C.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

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