



TECHNICAL DATA SHEET

PRO PLAST Flexible Putty P6560



Description:

Flexible polyester putty is designed for spot filling and coating over areas on flexible parts, bumpers and plastic parts. It's also suitable for large metal surfaces subject to vibrations and stresses and ideal for filling minor imperfections. It produces a fine, smooth, glossy finish that requires minimal finishing.

Features:

- Has a fine homogeneous structure.
- Allow a high film build.
- Provides good adhesion to bare steel and a variety of other substrates.
- Allows easy sanding, leaving a smooth finish without air bubbles.
- Provides easy, fast filling with no sagging.

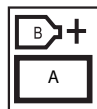
Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



- Clean with degreasing thinner 111 or 111J.
- Sand (steel and galvanized steel with P80, aluminum with P150-P180).
- Clean with TH 111 or TH 111J.
- Suitable substrates are derusted steel, glass-fiber reinforced plastics, rather small areas on galvanized steel or aluminum panels.
- Do not use the product on phosphating primers or thermoplastic substrates.



Mixing Ratio	
	Weight
Polyester Flexible Putty	100 gm.
Hardener	2-3 %



Pot life at 23°C: 5 - 7 min.



Apply smooth film immediately after mixing.

Using: For a leveled surfaces use a metal knife and for edges or curved surfaces use a plastic knife. For deep filling apply several layers allowing drying between the layers (no sanding in-between is required). Pot life (working time) of the mixture is 4-5 minutes at 23°C.



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23 °C 15 - 20 min.



Infrared (short wave): IR equipment
Half power: 4 - 5 min.



Dry sand P80 - P120
Final sand P180 - P240

Shelf life: 1 year in good storing conditions (25°C, 65% humidity).

Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Reaction temperature should be at least +5°C.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

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