



# TECHNICAL DATA SHEET

## PROPLAST - Body Filler Polyester Putty with Hardener



### Description:

High quality Polyester stopper which has been developed in the ever-increasing demands of the refinishing trade for specialized repair products. It's ideal for the repair of minor imperfections in metal, body fillers and most other substrates.

### Features:

- Has a fine homogeneous structure.
- Allow a high film build.
- Provides good adhesion to bare steel and a variety of other substrates.
- Allows easy sanding, leaving a smooth finish without air bubbles.
- Provides easy, fast filling with no sagging.

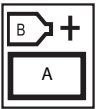
### Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



- Clean with degreasing thinner 111 or 111J.
- Sand (steel and galvanized steel with P80, aluminum with P150-P180).
- Clean with TH 111 or TH 111J.
- Suitable substrates are derusted steel, glass-fiber reinforced plastics, rather small areas on galvanized steel or aluminum panels.
- Do not use the product on phosphating primers or thermoplastic substrates.



Mixing Ratio	
	<b>Weight</b>
<b>Polyester putty (Body Filler)</b>	<b>100 gm.</b>
<b>Hardener</b>	<b>2-3 %</b>



Pot life at 23°C: 4- 5 min.



Apply smooth film immediately after mixing.

Using: For a leveled surfaces use a metal knife and for edges or curved surfaces use a plastic knife. For deep filling apply several layers allowing drying between the layers (no sanding in-between is required). Pot life (working time) of the mixture is 4-5 minutes at 23°C.



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### Product preparation - Application



23 °C 15 - 20 min.



Infrared (short wave): IR equipment  
Half power: 4 - 5 min.



Dry sand P80 - P120  
Final sand P180 - P240

**Shelf life:** 1 year in good storing conditions (25°C, 65% humidity).

### Remarks

- Do not add more hardener than recommended to avoid bleeding and spot marking.
- Reaction temperature should be at least +5°C.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.