



TECHNICAL DATA SHEET



1K Fast Filler

Description:

1K Fast filler is an acrylic high build, multi purpose one component filler that can be applied to original finishes, old fully cured 2 components finishes, old nitro cellulose finishes, polyester putty and bare steel previously coated with primer.

Features:

The product can be used either as a Primer Surfacer or a Filler that is applied in two or three spray coats.

Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Clean with Thinner 111 or 111J or any suitable cleaning Thinner.
Sand with P80-P120 (Galvanized steel and old paintwork with P240).



After dilution with the recommended Thinner, apply number of spray coats 2 - 3 by using spray gun (nozzle diameter 1.6 - 1.8 mm, air pressure 3.5 - 4.5 bar) to give a smooth film of average dry film thickness 30 - 60 μm .



23°C for 15-20 min.



Infrared (short wave): IR equipment
Half power: 5 – 7 min.



Sanding manual, P400-800.
Sanding manual, or P600 soft pad.

Shelf life: 2 years in good storing conditions (23 \pm 2°C 50 \pm 5 % humidity). Keep away from direct sunlight.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

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