



TECHNICAL DATA SHEET

IVILEX

Nitro Acrylic Topcoat - All Colors



Description:

One component nitro acrylic glossy lacquer, dries rapidly in the ambient temperature. It is used for refinish, touch up, easy to apply and polish. Resistant for dusty and humid weather.

Product preparation - Application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Old or original paintwork well sanded and cleaned. Primer-Surfacer or Surfacer, sanded and cleaned. Surfaces must be prepared and cleaned correctly before application. Repair areas should be sanded with P500-P600 (by machine) or P800-P1000 (by hand) then cleaned using EGC cleaning Thinner no. 111 or suitable Thinner.



16:20 sec / (cup Ford 4) using EGC Global Thinner or any suitable Thinner.



	Spray nozzle	Spray pressure
Conventional	1.4 - 1.6 mm	3 - 5 bar



Number of coats:

Apply 2 - 3 single coats with flash off time 3 - 5 min between coats.
Total dry film thickness 30 - 40 microns.



Dry to Touch	Dry to Handle
15 - 20 min	24 hr.

Shelf life: 2 years in good storing conditions (23 ± 2°C 50 ± 5 % humidity). Keep away from direct sunlight.

Remarks

- Ensure there is maximum ventilation during application.
- Wear the safety glasses and gloves.
- Keep out of reach of children.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our product range.

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